CLAIMS

What is claimed is:

- 1. A flame retardant composition comprising:
- a polymeric base material;
- a non-halogenated flame retardant material; and
- a synergist material present in a concentration of about 1 percent by weight of the composition, the synergist being substantially free from metal oxides,

wherein the flame retardant composition achieves a flammability rating of at least V-2 when tested in accordance with UL testing conditions.

- 2. The flame retardant composition in accordance with claim 1 wherein the polymeric base material is polypropylene.
- 3. The flame retardant composition in accordance with claim 2 wherein the polypropylene is a homopolymer.
- 4. The flame retardant composition in accordance with claim 1 wherein the flame retardant material is a phosphate salt.
- 5. The flame retardant composition in accordance with claim 1 wherein the synergist is a clay.
- 6. The flame retardant composition in accordance with claim 5 wherein the clay is a nanoclay.
- 7. The flame retardant composition in accordance with claim 5 wherein the clay has a particle size of 500 nanometers or less.

8. The flame retardant composition in accordance with claim 1 wherein the non-halogenated flame retardant material is present in a concentration of about 25 percent to less than about 45 weight percent of the composition.

9. A flame retardant composition comprising:

a polymeric base material present in a concentration of about 60 percent to about 70 percent by weight of the composition;

a non-halogenated flame retardant material present in a concentration of about 30 percent to about 35 percent by weight of the composition; and

a synergist material present in a concentration of about 1 percent by weight of the composition, the synergist being substantially free from metal oxides,

wherein the flame retardant composition achieves a flammability rating of at least V-2 when tested in accordance with UL testing conditions.

- 10. The flame retardant composition in accordance with claim 9 wherein the polymeric base material is polypropylene.
- 11. The flame retardant composition in accordance with claim 10 wherein the polypropylene is a homopolymer of polypropylene.
- 12. The flame retardant composition in accordance with claim 9 wherein the non-halogenated flame retardant material is a phosphate salt
- 13. The flame retardant composition in accordance with claim 9 wherein the synergist material is a clay.
- 14. The flame retardant composition in accordance with claim 9 wherein the clay is a nanoclay.
- 15. The flame retardant composition in accordance with claim 9 wherein the clay has a particle size of 500 nanometers of less.

16. A flame retardant composition comprising:

a polypropylene base material present in a concentration of about 60 percent to about 70 percent by weight of the composition;

a phosphate salt non-halogenated flame retardant material present in a concentration of about 30 percent to about 35 percent by weight of the composition; and a clay material synergist present in a concentration of about 1 percent by weight of the composition, the clay material synergist being substantially free from metal oxides, wherein the flame retardant composition achieves a flammability rating of at least V-2 when tested in accordance with UL testing conditions.

17. The flame retardant composition in accordance with claim 16 wherein the polypropylene base material is present in a concentration of about 68 percent by weight of the composition, the phosphate salt non-halogenated flame retardant material is present in a concentration of about 30 percent by weight of the composition and the clay material synergist is present in a concentration of about 1 percent by weight of the composition.